



Laboratory Report

Date

24-April-2008

Customer PVC WINDOWS

27/8 RIVERLAND DRIVE LOGANHOLME BRISBANE QLD
4129

Test No :

AZT0047.08.xls



NATA Accredited Laboratory No : 15147

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TESTING LABORATORY REPORT



SIGNATORIES	Reported Nathan Olsen by: <i>Nathan Olsen</i>
	Checked Craig Brennan by: <i>Brennan</i>

Date :	24-Apr-08
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Testing to AS 2047.1 as per test method 4420.0 to .6

Wind and Water Penetration Testing

Manufacturer / Customer

PVC WINDOWS

Test Sample Data

Deflection Ratio

1
180

Unit type	fixed/slider/slider/fixe door	
Unit code	7400 series	
Size	H (mm)	2100
	W (mm)	4800
Design Pa:	500	

Tested For	Y / N	Rating	Units
Structural Deflection ?	Yes	500	Pa
Air Infiltration ?	Yes	75/150	Pa
Operating Force Initial / constant ?	No	180/110	N
Water Penetration ?	Yes	150	Pa
Ultimate Strength ?	Yes	700	Pa

Test Unit Specifications

Results

Frame	Sash	Glass	Sizes			Glass Type	Structural Framing Member	Span (mm)	Allowable Deflection	Deflection Result	Actual Ratio	Test Press (Pa)	Results	
			H	W	Area sq m									
Frame			2100	4800	10.08		Interlock P	1900	10.56	9.52	200	500	P	
Sash	fixed 1 & 2		2100	1250	2.63		Interlock N	1900	10.56	9.22	206	500	P	
	sliding 1 & 2		2005	1250	2.51		Mullion P	1960	10.89	10.30	190	500	P	
			0	0	0.00		Mullion N	1960	10.89	9.25	190	500	P	
Glass	Thickness (mm)		H	W			Transom P	0		0.00				
	fixed 1 & 2	4-16-4	1992	1112	2.22	low. E. clear float	Transom N	0		0.00				
	sliding 1 & 2	4-16-4	1852	1082	2.00	low. E. clear float	H/L Trans P	0		0.00				
		0	0.00	0	0	0.00	H/L Trans N	0		0.00				
		0	0.00	0	0	0.00	H/L Mullion P	0		0.00				
		0	0.00	0	0	0.00	H/L Mullion N	0		0.00				
							Meet Style P	0		0.00				
							Meet Style N	0		0.00				
						Spare	0		0.00					
						Spare	0		0.00					

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Test equipments

The test equipment and methods used in the above test comply with the requirements of AS 4420.1-6.

Test Specimen

See drawings at the end of this report.

Test Methods

The test unit was fixed into the rig as outlined in AS 4420.1.

Deflection Test

The unit was subjected to both positive and Negative pressure as prescribed in AS 4420.2. After the initial settling in of the unit at the 50% of the required test pressure, the differential pressure was then applied

Results of Test

The test unit satisfied the requirements of AS 2047.1 in both the positive and negative deflection at the nominated design pressure.

Observations

0

Air Infiltration Test

The test was first completely sealed against air leakage as per AS 4424.4 to determine the air leakage of the test rig. It was then subjected to 75 Pa of both positive and negative pressure, and 150 Pa of both negative and positive pressure. Differential pressures were recorded. The test unit was then unsealed and subjected to 75 Pa of both positive and negative pressure. Differential pressures were recorded and air leakage then calculated. The actual leakage of the test unit was then determined.

Barometric pressure (Pbar): 1014 Air temperature (°C) 21

Max Pressure (Pa)	SEALED		UNSEALED	
	Positive (Pa)	Negative (Pa)	Positive (Pa)	Negative (Pa)
75	29	17	174	306
150	75	49	386	1129

Test Pressure	Pressure Direction	Building / Window Type	Allowable leakage flow l/s.m ²	Test results			
				l/s.m ²	l/s.m ²	Pos +	Neg -
75 Pa	+/-	Air conditioned	1.0	0.72	1.23	N/A	N/A
75 Pa	+	Non air conditioned	5.0	0.72	1.23	Passed	N/A
150 Pa	+/-	Air conditioned	1.6	1.01	2.44	N/A	N/A
150 Pa	+	Non air conditioned	8.0	1.01	2.44	Passed	N/A

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Results of test

The test unit satisfied the requirement of AS 2047. The test unit was tested to AS 4420.4. The net flow readings are as follows:

Observation

0

Operating Force

OPERATING FORCE (N)

		Opening Force	Closing Force
Initiating Movement	Sash 1	95	109
Sustaining Movement	Sash 1	69	71
Initiating Movement	Sash 2	86	130
Sustaining Movement	Sash 2	62	74
Initiating Movement	Sash 3	0	0
Sustaining Movement	Sash 3	0	0

A force gauge was attached to the operating handle of the sash to determine the force required to set the sash in motion and thereafter to maintain motion as per AS 4420.3.

Results of test

The test unit satisfied the requirement of AS 2047.

Observations

0

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WATER PENETRATION

Water was applied to the exterior of the test unit with no less than 0.05 ls-1m-2 for a period of five minutes at zero pressure. After five minutes, a nominated pressure was applied for fifteen minutes as per AS 4420.5.

Maximum pressure (Pa) applied for 15 minutes (Nominated pressure)

150

Results of test

The test unit satisfied the requirement of AS 2047 in positive pressure at the nominated design pressure.

Observations

Four drainage holes added, 2 off added in front of each fixed sash 20mmx6mm @ approx. 200 centres. Took drain hole cover caps off of drain holes. Drain hole caps removed from in front of sliding sash's. Rollers adjusted as low as possible. 7.5 fin seal added to stopper blocks under both interlocks. 5mm packer added under stopper blocks to increase height and seal better. therefore allowing less water into interior sill catchment.

ULTIMATE STRENGTH TEST

A pressure nominated on part 1 of this report and determined by AS 2047, table 2.5 was applied to the test unit for a period of 10 seconds as per AS 4420.6.

Max. pressure reached for 10 seconds	
Positive	Negative
700	700

Results of test :	Y or N
Dislodgement of any glass?	No
Dislodgement of a frame or any part of a frame?	No
Removal of alignment with or without its framing sash from a frame?	No
Loss of support of a frame such as when it is unstable in its opening in the building structure?	No
Failure of any sash, locking device, fasteners or supporting stay which would allow an opening light to come open?	No

The test unit satisfied the requirement of AS 2047.

Observations

0

